Required Date: 12/21/2010

•Worl	k Or	der	ID	64853
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Friday, December 17, 2010 1:12:16 PM

Item ID:

D4289-041

Accept



Setup Start

Stop



Revision ID:

Start Date:

Label Plate Item Name:

12/17/2010

Start Qty: 3.00 **Reg'd Oty: 3.00**

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

Date: 1042-/ 7 Tooling:

Date:

Run Start

Stop



QC:_

Date: _____

SPC (Y/N):

Date:

Tool # Plan

Accept Reject

Reject

Insp.

Sequence ID/ Work Center ID **Operation** Description

Revision Nbr

Set Up/ **Run Hours** Tool ID

Qty Code

Qty

1310-12-17

Number

Stamp

Draw Nbr

Α

D4289

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

Dwg Rev:

QC2- Inspect parts off machine FAI/FAIB

0.00

1-Cut as per Dwg (MAKE FROM D4289-1)

Prog Rev:

2-Deburr if necessary

110

0.00

Memo

0.00

B10-17-17

Quality Control

Dart A	۱eros	pace	: Ltd
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W/O:			WO	RK ORDER CHANGE	ES	- F.W.				
DATE	STEP	PR	OCEDURE CHAN	NGE	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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-								,		
Part No	•	PAR #:	Fault Categ	jory:	NCR: Ye	s No	DQA	٨:	Date:	
	Reso	olution:	Disposition	:	QA: N/C	Close	d:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	CR)				
DATE	STEP	Description of NC		Corrective Action Section		Sign & Section C			Approval	Approval
DAIL	SILP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n & 📗	Section		Chief Eng	QC Inspector
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^{*} NOTE: Date & initial all entries

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Page 2

Friday, December 17, 2010 1:12:16 PM

Item ID:

D4289-041

Accept



Setup Start

Stop

Revision ID:

Start Date:

Label Plate Item Name:

Required Date: 12/21/2010

12/17/2010

Start Oty: 3.00

Reg'd Oty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Set Up/

Date:

Plan

Code

Stop

Sequence ID/

Work Center ID

120

OC

Operation Description

OC8- Inspect parts - second check

Memo

Memo

Run Hours 0.00

0.00

0.00

Siolista

Tool ID Tool#

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Ouality Control

130

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

140

Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.1) per OSI005 4.3-Alum

Memo

FINISH MOD.

6 bh 10-12-20

Dart Aerospace Ltd

W/O:	·		WO	RK ORDER CHANGE	S				
DATE	STEP	PR	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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.			No.						
Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	_ Date: _	
		olution:							
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	3)			
DATE	STEP Description of NC	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
DAIL	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	otion Sign & Date		ion C	Chief Eng	QC Inspector

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Page 3

Friday, December 17, 2010 1:12:16 PM

Item ID:

D4289-041

Revision ID:

Item Name:

Label Plate

Start Date:

12/17/2010

Start Otv: 3.00

Required Date: 12/21/2010

Req'd Qty: 3.00



Accept

Run

Setup Start



Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date: Tooling:

SPC (Y/N):

Date:

Date:

Tool # Plan

Code

Start

Stop

Insp.

Stamp

Sequence ID/ **Work Center ID**

150

Quality Control

Operation Description

OC3- Inspect Part Finish

Memo

Set Up/ Run Hours

10(12/20

Tool ID

Qty

Accept

Reject

Otv

Reject

Number

160

HandFinish

Hand Finishing

Memo

Memo

INSTALL DART LOGO AS PER DWG

0.00

0.00

0.00

170

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Da	ırt	Ae	ros	pac	e Lt	d
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W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A :	Date:	
		esolution:							
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)	-		
DATE	STEP	Description of NC		tion B	_ Verific	ation	Approval	Approval	
	Section A		Initial Chief Eng	Action Description Chief Eng			on C	Chief Eng	QC Inspector

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Work Order ID	64853
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Friday, December 17, 2010 1:12:16 PM

Page 4

Item ID:

D4289-041

Accept

Setup Start



Revision ID:

Item Name:

Label Plate

Start Date:

Start Qty: 3.00 12/17/2010

Required Date: 12/21/2010

Req'd Qty: 3.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

QC:

Process Plan:

Date: Tooling:

Date:

SPC (Y/N):

Date:

Date:

Tool # Plan

Code

Run Start

Reject

Qty



Stop

Reject

Number

Stop

Insp.

Stamp

Sequence ID/ Work Center ID

180

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location:_____

Run Hours

Set Up/

0.00

Memo

0.00

Accept

Qty

190

OC Quality Control QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MF 10-12-00

Dart Aerospace Ltd

	•									
W/O:		VA	W	ORK ORDER CHANG	SES		,			
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	egory:	_ NCR:	Yes N	lo DQ /] A :	Date:	
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NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP Description of NC Section A		Corrective Action Initial Action Descripti		tion B	Sign &	Verific Section		Approval Chief Eng	Approval QC Inspector
		Section A	Chief Eng	Chief Eng		Date	Section	on C	Chief Eng	QC inspector
									*	
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Picklist Print

Friday, December 17, 2010 1:12:16 PM

Work Order ID: 64853

Parent Item:

D4289-041

Parent Item Name: Label Plate



Start Date: 12/17/2010

Required Date: 12/21/2010

Page 1

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-3 Dart Logo label		Manufactured	No		Ø	7 160 (6.)	Each	0.0000		3/5/0	/12	/20)
M6061T6S.020		Purchased	No			100	sf	19.5000	0.1886	0.595579		_	
6061-T6 Sheet .020	IZILOTO LA TIRITE CORRO ILOTE ANCI IN								1100111101	(8	10-19		
				Location		Loc (<u>Otv</u>	Loc Code				(i)	
				MAT21			19.5				_		
					112442		19.5		1	17447	_	_	

Dart Aerospa	ce	Ltd
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W/O:			W	ORK ORDER CHANG	iES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	'	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	egory:	_ NCR: Y	es No	o DQ	4 :	Date:	
	R	esolution:	Disposition	on:	_ QA: N/C	Clos	ed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP Description of NC Section A		Initial Action Description		Section B tion Sign & Date		Verification Section C		Approval Chief Eng	Approval QC Inspector
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DART AEROSPACE LTD	Work Order:	64653 "
Description: LIBEL PLATE	Part Number:	D4269-041
Inspection Dwg.D4)89-4 Rev: A		Page 1 of 1

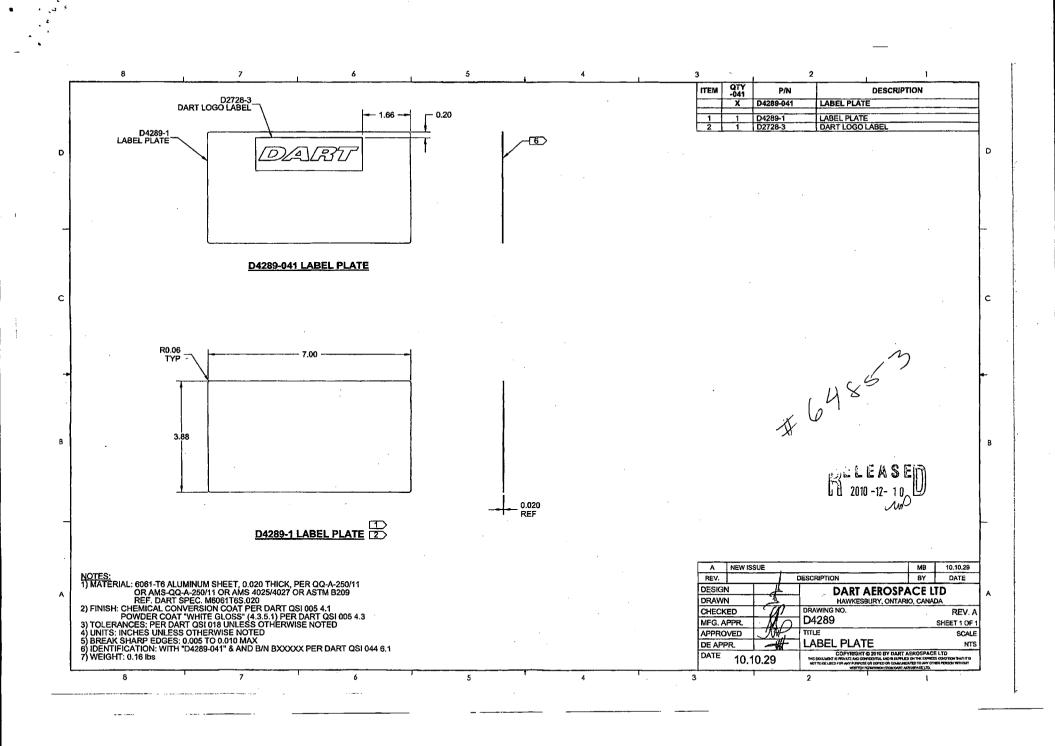
FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

		Instruct				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
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Measured by: 17	Audited by:	Prototype Approval:	
		Date:	
Date: (0-13-17	Date: 10/12/10		

	D-4-	Change	Revised by	Approved
Rev	Date *	Change	KJ/JLM	Ì
Α		New Issue	TOOLIN	



W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE			E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	_ NCR:	Yes N	lo DQA	\ :	Date:	
Resolution: Disposition:										
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCR)				
DATE	STEP	Description of NC	Corrective Action Section			· · · · · · ·	Verification	Approval	Approval	
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NOTE: Date & initial all entries

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